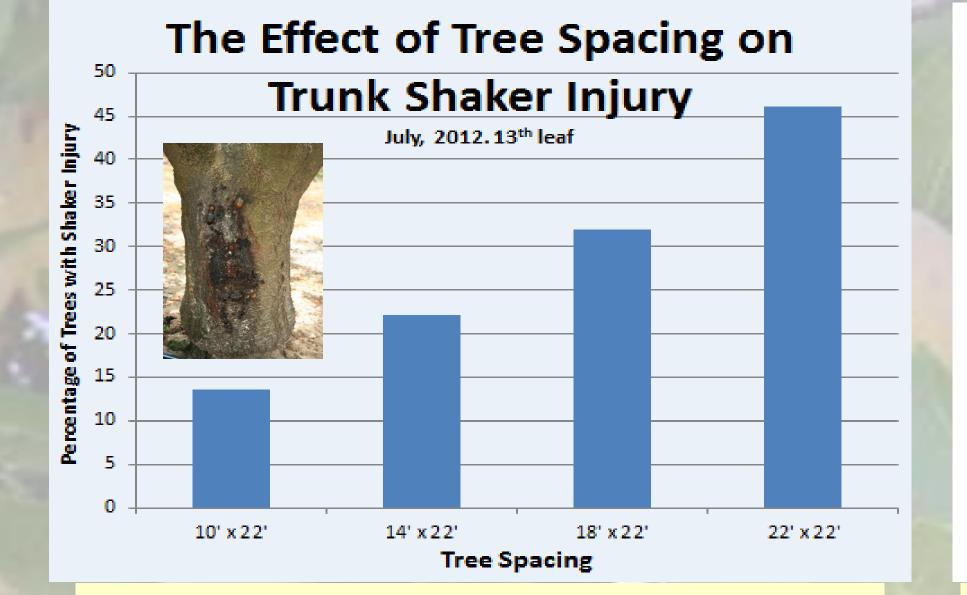
Integration of Tree Density & Minimal Pruning for Efficient Almond Production

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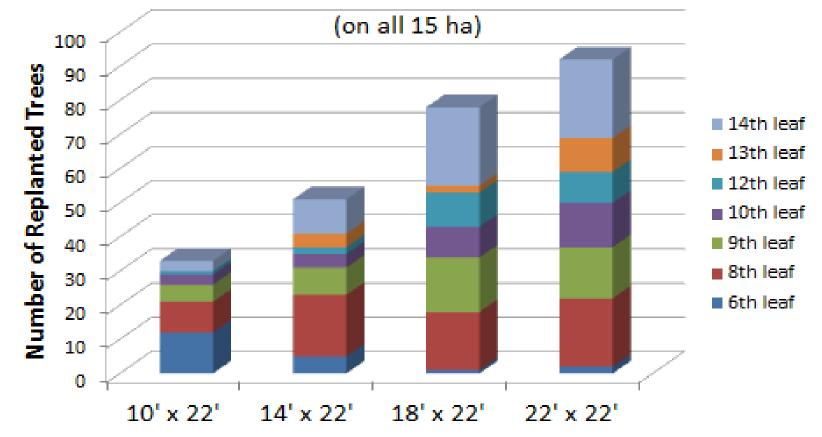
Objectives:

- Test if almond trees need to be pruned annually to maintain light permeation throughout the canopy, sustain bud fruitfulness, renew fruitwood, control tree size (height) and maintain the productive lifespan of an orchard.
- Determine the optimal orchard spacing for large trees (Nonpareil variety on hybrid rootstock) vs. smaller trees (Carmel variety on nemaguard rootstock).
- Monitor long term effects on yield, orchard longevity and profitability.

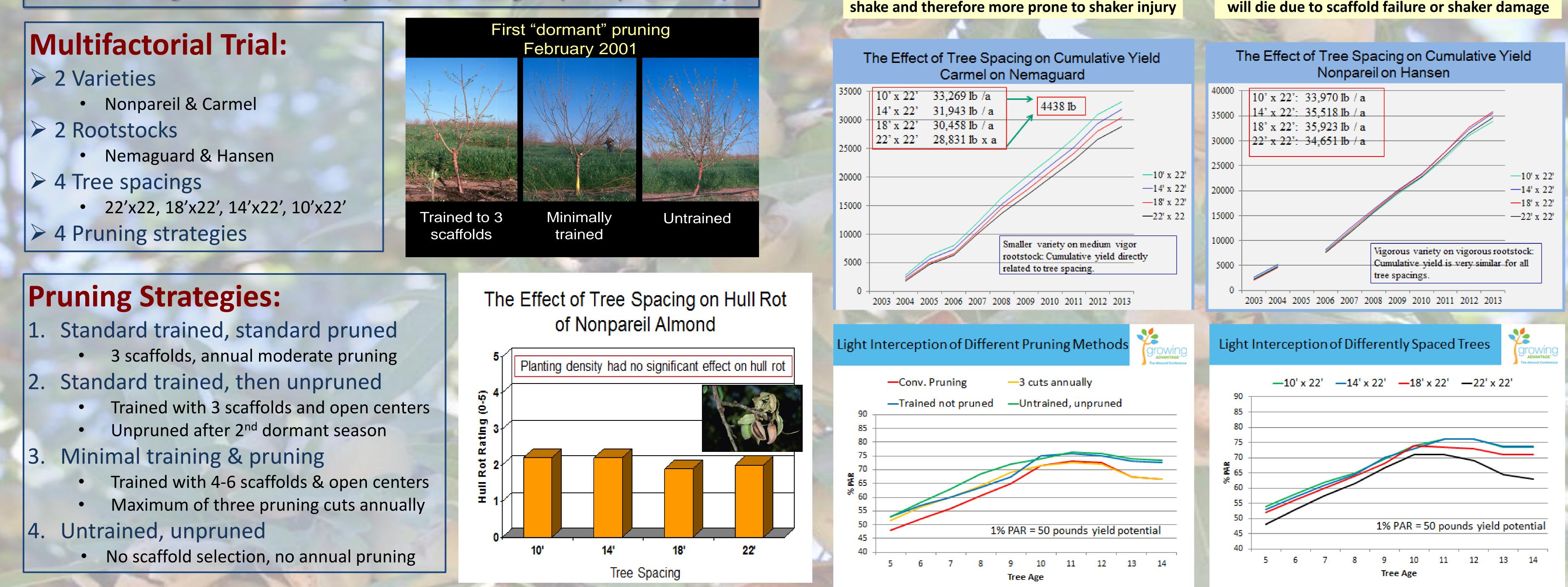


Widely spaced trees are larger, more difficult to

The Influence of Tree Spacing on the Number of Replanted Trees



The closer trees are planted, the less likely they



The Effects of Pruning, Tree Spacing & Rootstock on Current (14th Leaf) & Cumulative Yield

| | Nonpareil | | Carmel | |
|--|-------------------------|------------|---------------------------|------------|
| | 2013 Yield (lb/acre) | Cumulative | 2013 Yield (lb / acre) | Cumulative |
| Training & Pruning | | | | |
| Trained to 3 scaffolds; Annual, moderate pruning | 2908 a | 32,246 | 1995 a | 27,615 |
| Trained to 3 scaffolds; unpruned after 2 nd year | 2811 a | 33,481 | 2029 a | 29,564 |
| Trained to multiple scaffolds; Three annual pruning cuts | 2812 a | 31,581 | 2127 a | 29,207 |
| No scaffold selection; | 2942 a | 33,625 | 2083 a | 30,919 |

Conclusions after the first 14 years:

Tree Training & Pruning:

- Annual pruning has not maintained canopy light interception longer than unpruned trees
- In most years Nonpareil yields are statistically similar in conventionally pruned, minimally pruned and unpruned trees while Carmel yields are higher in unpruned trees.
- Cumulatively, untrained & unpruned Carmel trees have accumulated 3304 pounds more than conventionally pruned trees through the 14th leaf.
- At \$2.00 / pound, conventional training and pruning would have reduced gross income by about \$6600 per acre so far in this trial, including pruning & shredding costs plus lower cumulative yield.
- Trees trained to multiple scaffolds are more prone to scaffold failure and tree blow over (young trees), especially in widely spaced trees.
- Pruning has not affected kernel size.

no annual pruning

| Tree Spacing | | | | |
|--------------|--------|--------|--------|--------|
| 10' x 22' | 2922 a | 32,793 | 2129 a | 30,453 |
| 14' x 22' | 2992 a | 33,392 | 2153 a | 30,387 |
| 18' x 22' | 2875 a | 33,003 | 2048 a | 28,924 |
| 22' x 22' | 2683 b | 31,742 | 1905 a | 27,542 |
| | | | | |
| Rootstock | | | | |
| Hansen | 3131 a | 32,665 | 1945 a | 27,068 |
| Nemaguard | 2605 b | 32,800 | 2172 a | 31,566 |

There are many reasons to prune an almond orchard. Yield does not appear to be one of them.

Tree Spacing:

- There has been no clear yield advantage to high density planting of Nonpareil so far.
- Cumulative Carmel yields are significantly higher on closely planted trees and the trend is continuing.
- More closely planted trees have significantly smaller trunk circumference and canopy width, and to a lesser extent, shorter tree height.
- Because closely planted trees are smaller, they have had fewer problems with scaffold breakage, are easier to shake, have fewer mummies, have suffered less trunk injury during mechanical harvest, have the fewest replants and may have a longer productive life..
- Sunlight interception is decreasing faster in widely spaced trees which may lead to prematurely declining orchard yields earlier than closely spaced trees.
- Closely planted trees have not had more hull rot (bread mold) than widely spaced trees